

IQUU 3.0 Operations Manual

For Operation with Fendt 9 Series Tractors



Autonomous Ag

autonomousag.com.au

1161 Calder Alternative Highway

Lockwood, VIC, 3551

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1. About this guide

This starter guide is for individuals responsible for operating an iQuus system. It provides essential instructions for commissioning, operating, and maintaining the system. Please read this guide thoroughly before you begin.

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1.1. Liability

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2. About iQuus

The iQuus system is designed to transform a modern agricultural machine into a (semi-) autonomous vehicle. The machine can still be operated manually by the user without any issues. When automation is desired, the user can activate the iQuus system to perform tasks autonomously.

The iQuus system operates by first recording a route using precise GPS points. Once recorded, this route can be replayed with various settings applied, such as hitch position, engine RPM, hydraulics, and PTO controls. Recording the route in advance allows for immediate verification that it is a logical and drivable path.

The iQuus system can control the following machine and implement functions:

- Hitch control
- Hydraulics (electronically controlled valves)
- Rear PTO
- Engine RPM
- Speed
- Seat switch
- External inputs and outputs

Please note that iQuus can only operate functions that the user can manually control. If a function is unavailable due to a tractor malfunction or incorrect tractor settings, iQuus will also be unable to operate it.

2.1 How iQuus works

The iQuus system operates as follows:

- The GNSS receiver calculates the tractor's exact position and sends it to iQuus.
- The tablet records and replays routes and controls the steering controller
- Pressing the road switch activates iQuus, allowing it to take control of the tractor.
- The tablet sends all command inputs to the Vehicle Drive Module (VDM).
- The VDM manages the machine controls, enabling iQuus to operate the tractor.
- The Automatic Brake Module slows the tractor during autonomous operation and enables emergency braking if needed.
- To return control to the driver, press the road switch for 3 seconds

2.2 Important Safety Information

This document describes an autonomous system, for which you are fully responsible and liable during use. Do not activate the system in areas where its use or a malfunction could cause physical injury, psychological harm, or other damage. Ensure that no people or animals are near the system when it is active. Use the system only on private property, and prevent it from accessing others' property, public spaces, or public roads. Take precautions to avoid any material, physical, psychological, or other damage in these areas.

In an emergency, prioritize your own safety. In an emergency, call 000. To restart the system after an emergency stop, please refer to Section 4.11, "Emergency Stop."

For further safety information, please refer to the supplied CE documentation

2.3 Startup and shut down



Turn the iQuus tablet on/off by pressing the button. The tablet will now boot up and is booted up when the profile choice is displayed.



Pressing the on/off button again closes the tablet. A drop-down menu will be displayed as shown on the right. Click on "Power off" to close the tablet immediately. If no choice is made, the tablet will shut down after 60 seconds.

2.4 Force shutdown

In exceptional cases, the system can be forced to shut down using the following steps:

- Turn off the tractor and remove the key from the ignition.
- Wait 1 minute for the tractor to fully shut down.
- Press and hold the iQuus tablet's on/off button for 5 seconds.
- Restart the tractor.
- Wait 10 seconds, then turn the tablet back on.

2.5 Before each use of iQuus

Before using iQuus, ensure the following points and settings are checked:



• Accept the liability on the Raven screen by pressing the green check mark in the UT (User Terminal) of the Raven screen. The Raven screen must remain on while operating iQuus.

• Wait for the Raven GPS to converge.

 Drive forward 2 to 4 meters and verify that the direction of travel is correct. If needed, you can change the direction by pressing the button on the red arrow.



| 12:07PM | | | | | 8 | <u>\$</u> @∕% |
|--------------------|-----------------|-------------------|--------------|---------------|--------------|--------------------|
| Machine | Section Control | Rate Control | SmarTrax | GPS | Lightbar | Serial Console |
| Serial Port | Remote | Master Switch | GFF | File Manager | Display | Localization |
| Software Update | | Outdoor Sensor | Slingshot | Base Stations | Volume | Networking |
| Product Manager | | | | | | |
| Add Shortcut | Add Shortcut | Add Shortcut | Add Shortcut | Add Shortcut | Add Shortcut | System Shutdown |
| | 片 🖸 | | | | | |

• If the Raven Terminal (CRx or Viper) is installed, on the Raven terminal check that the "Send Lines" option is turned off. Swipe smoothly from right to left across the bottom black bar.

| 9:12 AM | | | | | | <u> </u> |
|------------------|---------------------------------|-----------------------------------|------------------------------|-----------------|----------------------|-------------------|
| Ontwikkelaa | r | | | | | Dev instellingen |
| Geef CNS weer | <verstuur filter=""></verstuur> | <onderwerp filter=""></onderwerp> | Dumpen naar tango-err.log | . + | Wissen | |
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Tap on "Dev Settings."

| 09:12 AM | ≜(QQ/×% | Uncheck the "Send Row Lines" |
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| Ontwikkelaar | Kanaal Log | option |
| Toon Sectie-openvertraging | Melding Stuur Statistieken 2,0 | option. |
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| FixedLA Algo 0.2 | DOT | |
| Toon alle meldingen | Verplaats YAGS naar | |
| Toon curve2 | | |
| Toon ontwikkelaar widgets | Rij-lijnen verzenden | |
| qDebug() naar udp IP adres 7 | | |
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| | Alle logs wissen | |
| | Percelen + taken wissen | |
| | Confluence upload | |
| | × | |

• Verify that the tractor settings are configured as shown below.



Picture 1: FendtOne Screen showing editting functions, earier models of Fendt will have different screens

- Ensure that all functions to be used in autonomous mode are unlocked.
- Set the front hitch between 0 and 50 percent, and level the bumper using the top link.

3. Part overview

This chapter describes the components of the iQuus system.

3.1 System Overview

The iQuus Autonomy kit includes the following components:

- iQuus tablet
- Vehicle Drive Module (VDM)
- Automatic Brake Module
- Raven terminal (optional)
- Remote control
- Emergency stop
- Safety package, which includes emergency braking at the corners of the vehicle and a safety bumper with object detection



Picture: Tractor showing the location of additional features the iQuus system adds.

System states 3.2

At the bottom left of the iQuus tablet screen, you can see the current state of the system. The table below provides a detailed explanation of the different states:

| State | Definition |
|-----------------------------|--|
| Initializing | Start-up of IQuus and vehicle. |
| Passive | Normal use of vehicle. |
| Pre-autonomous | First step to autonomous. |
| Autonomous start | 2 seconds before it becomes autonomous. |
| Autonomous | Full autonomous mode. |
| Pause | Autonomous mode but stationary mode. |
| Autonomous is going to stop | Stopping autonomous mode (speed to 0). |
| Ready | Done autonomously, waiting for user input to |
| | go to passive. |
| Error | Critical error in iQuus. |
| Emergency Stop | Emergency stop (emergency stop is triggered in |
| | autonomous mode). |
| None | Vehicle is switched off. |

4. Using iQuus

This chapter explains how to use iQuus in more detail.

4.1 Selecting/creating a profile

| (3) | Draadmaaier | Edit selected profile |
|---------------------|--------------------|-----------------------|
| $\overline{\nabla}$ | I-quus test routes | Mode Record & Go 🔹 |
| | Stocker Schoffel | |
| | arjen | |
| - | bart | |
| | boorzonderboor | |
| | demo vd Berk | |
| | palenboor | |
| | plantgaten | |
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When the iQuus tablet is powered on, the screen will display as shown above.



icon to create a new profile. Enter a name for the profile and Press the save it. You can then open this profile later.

Press the

icon to delete a profile.



4.2 Main

After selecting a profile, the home screen will open. From this screen, you can view and manage all iQuus actions.



4.3 Recording a route

Press "Record" on the left side of the main screen, then press the **Start recording** icon to begin recording a route. Drive the tractor along the desired path, and when

finished, press the Pause recording icon again to stop recording.

- When pausing and resuming the recording, ensure there are no obstructions or locks between the two points.
- You can also pause the recording while driving the route. When you resume recording, a straight line will be drawn between the last recorded point and the current position. This feature helps smooth out any irregularities when recording straight sections.
- During route recording, avoid turning the steering to its maximum angle. If the steering angle reaches its limit, the tractor may have difficulty following the corners properly during playback.

4.4 Save route

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Once you have recorded and edited the route, be sure to save it. Press the save button



Enter a name for the route in the "Name" box, then press "Save" to save the route.

4.5 Open route

To open a route, click on the



Open route icon on the left side of the home screen.

The screen below will appear. Routes are stored in Dropbox and can also be found under "Recently Used."

| Cancel | | | | ٩ | Open |
|------------------------|---|-----------|---------|-------------|--------------|
| ⊘ Recent | | | | Туре | Accessed |
| ம் Home | De ruiter - route i-quus 1 - 01-09-2023.gpxml | Documents | 53.1 kB | Markup | wo |
| Documents | orouteph.gpxml | Dropbox | 4.6 kB | Markup | 21 dec 2023 |
| ↓ Downloads ∂ Music | Demo de Bruin Zundert - Export 19-12-2023.gpxml | Dropbox | 14.8 kB | Markup | 20 dec 2023 |
| D Pictures | De ruiter - route i-quus 1 - 01-09-2023.gpxml | Dropbox | 53.1 kB | Markup | 20 dec 2023 |
| 🛏 Videos | De ruiter - route i-quus 1 - 01-09-2023.gpxml | Home | 53.1 kB | Markup | 20 dec 2023 |
| | | | Rou | ıte (*.gpxm | nl, *.kml) ▼ |

Open

Choose a route and press **Choose**. The route will now be opened. To play the route see chapter "Edit actions."

4.6. Edit actions

The actions that the tractor needs to perform during the route must be set in the action menu. On the left side of the main screen, press "Edit Actions." The actions are organized into four different conditions:

- Start
- End
- Start Recorded Straight
- Start Recorded Turn

For each condition, the following actions can be assigned: Mock-up, PTO, Hitch, Hydraulics, Speed, and RPM. Other functions are not applicable to this iQuus system.

To add a function, press the **section** button at the bottom right of the "Edit Action" menu. A new screen will appear, where you can select the desired action under "What."

To delete an action, press the **button** button. Actions are executed in the order they appear in the list. It's important to note that the system does not wait for an action to be fully completed before moving on to the next one. For example, if an action is set for 1000 RPM, the next action will be triggered immediately, even if the engine has not yet reached 1000 RPM. By adding a Mock-up with a specific duration, you can ensure that the current action is completed before the next one starts.

Below are explanations of the various actions and their functions.

• Mock-up

This function allows you to add a time delay between actions. It ensures that the current action is completed before the next one begins, providing a buffer of time as needed.

PTO Shaft

This function allows you to turn the rear PTO shaft on or off. In the PTO action, a value of 0 turns the PTO off, and a value of 1 turns it on.

- If the time is set to 0, the PTO will remain on continuously.
- If a time between 1 and 60 seconds is selected, the PTO will turn on for the specified duration and then turn off automatically.
- When a time is set, the tractor will perform this function while stationary.

• Hitch

This function allows you to adjust the height of the rear hitch. The lifting height can be set between 0 and 100 percent, where 0 is the lowest setting and 100 is the highest. Please note that time regulation does not apply to the hitch.

• Hydraulics

This function allows you to operate the tractor's hydraulic system. Keep in mind that there may be more hydraulic colours listed than those applicable to your tractor. Only the existing hydraulic colours can be controlled.

To use a hydraulic function, select the appropriate colour and set a value:

- -100: Float position (if the tractor's valve supports it)
- -90: Maximum valve open to the negative side
- **0**: Stop (valve is closed)
- +100: Maximum valve open to the positive side

Values between 0 and +100 (or between 0 and -90) allow you to partially open the valve, but not fully.

You can also set a time duration for the hydraulic function, allowing it to operate either for a specific amount of time or continuously.

Important: Improper use of a hydraulic valve can lead to overheating of the oil, which may cause damage to the tractor.

• Speed

This function allows you to set the tractor's speed in meters per hour. You must enter a value between 0 and 20,000 meters per hour.

Additionally, the **deceleration function** allows you to choose between two modes:

- **Reactive (value 0)**: The tractor adjusts its speed when it reaches the turn.
- Anticipatory (value 100): The tractor adjusts its speed earlier, before reaching the turn, to ensure a smoother cornering.

The anticipatory setting adjusts the speed in advance, depending on the deceleration value. A higher value results in earlier speed adjustments, while a lower value waits until the tractor is closer to the turn. This setting is a percentage, described in the "playback settings" chapter.

Important: Always ensure the set speeds are lower than what the operator would normally drive. If the speed is set too high, the tractor may deviate from the planned route.

• RPM

This function allows you to set the tractor's engine speed, which should be specified between 800 and 2000 rpm. You can choose to set the RPM to run continuously or for a specific duration, depending on the time setting.

4.6.1. Start actions

To add actions that should be performed at the start of a route, select the "Start" menu at the top right of the "Edit Actions" menu. These actions will only be executed when the route begins.

4.6.2. End actions

To add actions that should be performed at the end of a route, select the "End" menu at the top right of the "Edit Actions" menu. These actions will only be executed when the route ends. The vehicle's speed will always be reduced to 0km/hr at the end of the route.

Good actions to include at the end of a route are:

- Reduce speed to 4km/hr, this will allow the tractor to slow gradually from operating speed, to 4km/hr, to 0km/hr
- Stop PTO
- Raise Hitch

4.6.3. Start recorded straight actions

To add actions that should be performed on the straight sections of the route, select the "Start Recorded Straight" menu at the top right of the "Edit Actions" menu. Actions set as continuous will be carried out throughout the straight section. If actions are added for a specific duration, they will be executed at the beginning of the straight. The Start action should include some set speed. The tractor will travel at no more than 4km/hr for the first 6 seconds, this allows the tractor to check if steering is operational before it begins operational speed.

To add actions that should be performed during the turn, select the "Start Recorded Turn" menu at the top right of the "Edit Actions" menu. If the actions are set as continuous, they will be carried out throughout the turn. If the actions are set for a specific duration, they will be executed at the beginning of the turn.

4.7. Edit route

After recording the route, you can edit it as needed. To do so, press "Edit route" on the left side of the main screen. The available editing options are as follows:

- Mark Curves Automatically: Press Mark curves to automatically mark the curves in the route. Marking the curves is necessary for applying different actions on straight sections or curves.
- Reverse the Route: Press Reverse route(s) to reverse the route. The stop point will then become the starting point.
- **Split the Route:** Select the desired junction and then press to split the route into two parts.

C

- Connect Two Routes: Select the last point of route 1 and the first point of route
 - 2, then press

to connect the two routes.

- **Multiply the Route:** Press Multiply route to multiply the route. The stop point will be connected to the starting point with a straight line.
- Mark a Point as a Curve: Select the desired point and press to mark it as a curve.
- Mark a Point as Straight: Select the desired point and press to mark it as a straight section.

V

 ~ 1

Mark as cury

• **Delete a Point:** Select the point you want to delete and press **Delete**. The points before and after the selected point will be automatically connected to each other.

By pressing Multiselect , you can select multiple points at the same time for bulk editing.



By pressing Range, you can select all points between two points clicked.

Important: It is important to remember to save a route after editting

4.8. Close route

To close the route, press the "close route" button unsaved changes will be lost upon closing.



. Note that any

X

4.9. Playback route

To begin the route, stop within 5 meters of the starting point. If starting after reaching the starting point, the tractor can be parked up to 0.5 meters from the route.

Follow these steps to start the route:

• Press the Start plan button on the tractor to initiate the route.



• Briefly press the roadswitch (located at the red arrow) once; it will turn green. This changes the tablet status to "pre-autonomous" and gives iQuus control of the tractor.

- Press Start once on the remote control.
- Exit the tractor and inspect the surrounding area for any hazards or obstacles.

• Press Start once again on the remote control. The tractor will then enter autonomous mode and begin driving.

4.10. Stop plan

At the end of the route, the route plan stops automatically, and the tablet status changes to "Stopped." To regain manual control of the tractor, press and hold the roadswitch for 3 seconds. This will switch the tablet's status to "Passive," and the roadswitch light will turn off.

Important: After holding the roadswitch for 3 seconds, iQuus will no longer control the armrest. When disabling iQuus, ensure that no armrest functions are being operated.

4.11. Emergency stop

In an emergency braking situation, the brake is activated, and the tractor shuts down with the ignition switched off. To restart the tractor after emergency braking, turn off the ignition and remove the key for 30 seconds before reinserting it.

4.12. Manual control

In iQuus, certain functions can still be manually controlled by the user during autonomous driving. These functions include Hitch, Speed, Hydraulics, and PTO.

Important: Adding overrule functions may impact the moving parts of the iQuus system. Ensure that any use of an overrule function is set up within a separate profile.

4.13. Overrule



bottom of the screen to add a function.

| | | Edit action | | |
|--------|---------|-----------------|-------|-------|
| What | hydra | ulic | | • |
| Where | red | | | - |
| 🗌 Кеер | driving | g (might be dar | ngero | ous) |
| | | Cancel | ļ | Apply |

The menu will open on the screen as seen on the left. From this menu, select the function you wish to override during autonomous driving.



Auto to leave the function unmodifiedManual to override the functionDelete to remove the function entirely.

4.14. Generic output

This version of the iQuus system does not support external inputs or outputs, so the generic output function is not operational in this system.

5. Other Settings

Certain settings in the iQuus system must be configured correctly, as explained in detail in this chapter.

Important: Adjusting these settings is a specialized task; improper changes may cause the iQuus system to malfunction or stop working altogether.

5.1. GPS

Press the button located at the bottom left of the main screen to open the GPS settings menu.



Configure the settings as shown here.

5.2. Vehicle

To open the vehicle settings menu, press the button at the bottom left of the main screen.



This menu includes the following submenus:

Connection,

General,

Steering Module,

Hitch, Speed,

Miscellaneous,

Errors, and

Values.

For this iQuus system, only the **Connection**, **Errors**, and **Values** menus are applicable and are explained in more detail below.

Connection:

Ensure the connection settings match those shown on the left. Changing these settings will cause the system to stop working.



Errors:

In the **Errors** menu, you can view all currently active errors. For more information on possible errors and their solutions, refer to Chapter: *List of Known Faults*.

| | | | | Vehicle settings | | × |
|---------------|-----|---|---|-------------------------|-------------------------------|---|
| Connection | Res | | | | | |
| Common | | | | Time since last trigger | Description | |
| Steering | | ▲ | 2 | 00h 01m 46.157955s | ERR_VEHICLE_NOT_READY_WARNING | |
| Hitch | | • | 2 | 00h 01m 46.190305s | ERR_READY | |
| RPM | | ▲ | 2 | 00h 01m 46.350854s | ERR_NO_GPS | |
| Miscellaneous | | ▲ | | 00h 01m 46.163022s | ERR_EXTENDED_OUTPUT_TIMEOUT | |
| | | ▲ | | 00h 01m 46.173011s | ERR_CAN_REQ_HYDRO_RCV_TIMEOU | |
| Values | | ▲ | | 00h 01m 46.177374s | ERR_CAN_REQ_SPEED_RCV_TIMEOUT | |
| | | Δ | | 00h 01m 46.185962s | ERR_CAN_DATA_A_BUS_ISSUE | |
| | 34 | ▲ | | 00h 01m 46.196712s | ERR_FILTER_MSGS_TIMEOUT | |
| Calibration | | • | | 00h 01m 46.207151s | ERR_STARTUP | |
| Testing 🛕 🕥 | _ | | | 00h 01m | | |

Values:

| | | Vehic | le settings | |
|---------------|------------------------|-------|-----------------------|--|
| Connection | | | | |
| Common | | | | |
| Steering | brake actuator | | 00h 01m 49.333228s | |
| Hitch | brake armed | false | 00h 01m 49.333581s | |
| RPM | brake lock 1 | false | 00h 01m 49.333560s | |
| Miscellaneous | brake lock 2 | false | 00h 01m 49.333533s | |
| Errors | brake pedal pressed | false | 00h 01m 49.333408s | |
| Values | brake state | | 00h 01m 49.298946s | |
| | bumper 1 | true | 00h 01m 49.334310s | |
| | bumper 2 | | 00h 01m 49.334165s | |
| Calibration | controller temperature | 14 | 00h 00m 17.274098s | |
| Testing A | 3 1 10 10 | | 08h 01m | |

The **Values** menu displays all the important inputs and outputs for the iQuus system.

5.3. Notifier

Press the button to open the notifier settings menu, where you can



| N | otifier settin | ngs |
|-----------------|----------------|---------------|
| Recipients + | (one per line, | , max three): |
| Provider: | | |
| messag | ebird | |
| Key: | | |
| •••• | ••••• | ••••• |
| E E | Cancel | Apply |

The notifier feature in the iQuus system sends messages to a designated phone number, with support for up to 3 numbers in the format: **+316-12345678**. Ensure the provider is set to **messagebird**.

The notifier will send an alert to the user when the tractor is ready or if an object is detected.

5.4. Playback settings

Access the iQuus playback settings by pressing the button on the right side of the screen. In the playback settings menu, you'll find three submenus: **Speed Anticipation**, **Isobus Error Handling**, and **Line Acquisition**.

5.4.1. Speed Anticipation

Speed anticipation is particularly relevant at speeds above 8 km/h. When 'compat' is

| | | | Repl | ay settin |
|----------------------|---------------|------------|------|-----------|
| Speed anticipation | Compat | | 0 | |
| Isobus errorhandling | Offset | 0.20 | | |
| Line acquisition | | | | |
| | Reaction time | 0.40 | | |
| | | | | |
| | Inertia | 0.65 | | |
| | | Live apply | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |

enabled, anticipation is applied only above 8 km/h. When **'compat'** is disabled, it is also applied below 8 km/h.

The purpose of speed anticipation is to help the tractor brake more effectively before making a turn.

Deviation:

Adjustable in meters. This ensures that the point of braking is placed with the set value forward.

Response time:

Adjustable in seconds, this feature ensures that the braking point is shifted forward based on the speed. For example, at a speed of 2 m/s with a response time of 2 seconds, the braking point would be moved 4 meters ahead.

Inertia:

Adjustable in m/s², this setting determines the tractor's deceleration rate. A higher deceleration value causes the tractor to brake earlier.



5.4.2. Isobus Error Handling

In the "Isobus Error Handling" tab, you can upload a list of Isobus error codes. If any of these error codes appear on the Isobus, iQuus will automatically stop. Please consult an iQuus team member to create a list of specific failure codes that should trigger a stop.

5.4.3. Line Acquisition



The settings for line acquisition should be configured as displayed on the left.

5.5. Remote Assistance



When contacting iQuus or a local iQuus dealer, you may be requested to enable remote assistance. To activate this, press the iQuus logo located in the top-left corner of the main screen.

The screen below will open



Press "Support" to unlock the tablet. This will open the TeamViewer screen. The TeamViewer screen displays the ID and password. Share this information only if specifically requested by iQuus or an authorized iQuus dealer.

6. Failures

6.1 Location of fuses



The system contains two fuses: one rated at 15A and the other at 30A.

6.2 Temporarily disable iQuus



This chapter explains how to temporarily disable the iQuus control system. Doing so allows you to determine whether a malfunction originates from the tractor.

Important: iQuus should only be temporarily disabled for troubleshooting purposes. If iQuus is not in use, it does not need to be disabled.

Disconnect the two connectors at the red arrows to remove the T-plug from the iQuus system.

Connect the two original plugs together.

Disconnect the two plug connections from each other, then connect the two connectors at the red arrows.





Once the T-plug has been disassembled, attach the supplied override connector to the service plug (indicated by the red arrow).

Important: If the bridging plug is inserted, the iQuus system will no longer be able to stop the engine in the event of an emergency. Therefore, it is firmly advised to not operate the vehicle autonomously with the bridging plug installed.

7. Frequently Asked Questions

- The tractor reaches the turn but does not execute action required during turns, including operating PTO or hydraulics, and changing speed.
 - Check "Mark Turns" setting.
- The tractor reaches the corner but does not slow down quickly enough
 - Increase the delay setting.
- The desired action is not performed
 - Check the hand control and verify "Mark Curves" settings.

8. Known Faults

| Fault (iQuus Tablet) | Definition | Possible solutions |
|-----------------------|---------------------------------|------------------------------|
| ERR_UNKNOWN | General Error or Malfunction | Contact iQuus or your local |
| | | dealer |
| ERR_GENERAL | No communication with the | Check the VDM fuse and |
| | VDM | ensure that the USB cable |
| | | is securely connected to |
| | | the tablet. |
| ERR_VDM_OFFLINE | No communication with the | Check the VDM fuse and |
| | VDM | ensure that the USB cable |
| | | is securely connected to |
| | | the tablet. |
| ERR_NO_SYSTEMTYPE_ | No system type defined | Contact iQuus or your local |
| SELECTED | | dealer |
| ERR_SYSTEMTYPE_WRONG_ | Wrong system defdined | Contact iQuus or your local |
| SELECTED | | dealer |
| ERR_SYSTEM_DIDNT_ | The system was not shut down | Close everything as |
| SHUTDOWN_NICELY | correctly or was forced to shut | described in Chapter "Start |
| | down | up and shut down" |
| ERR_CAN_COMM_BUS_ | Canbus 1 malfunction | The Canfilter is not working |
| ISSUE | | properly, check the cabling |
| | | from the plug to the |
| | | Canbus adapter. |
| ERR_CAN_DATA_A_BUS_ | Canbus 2 malfunction | The Canfilter is not working |
| ISSUE | | properly, check the cabling |
| | | from the plug to the |
| | | Canbus adapter. |
| ERR_CAN_DATA_B_BUS_ | The VDM has no | If the VDM is not |
| ISSUE | communication with the Quus | communicating with the |
| | tablet | iQuus tablet, check the |
| | | following: |
| | | |
| | | Ensure the USB cable is |
| | | securely connected to both |
| | | the VDM and the tablet. |
| | | verify the power supply to |
| | | the VDM. |
| | | Inspect the VDM fuse for |
| | | any issues. |
| | | the iOuve teblet to react |
| | | the ion section |
| | The VDM does not reasing any | the connection. |
| ERR_CAN_SIEER_ANGLE_ | the VDM does not receive any | Check the cabling leading |
| TIMEOUT | steering angle mormation | to the Canbus adapter to |
| | | ensure proper |
| | | connections. Additionally, |
| | | verify that the tablet's |
| | | soltware is up to date. |
| | | |

| ERR CAN REO SPEED | The VDM has no | Check the cabling leading |
|----------------------|--------------------------------|-------------------------------|
| | communication with the iQuus | to the Canbus adapter to |
| | tablet | ensure proper |
| ERR CAN REO STATE | | connections Additionally |
| | | verify that the tablet's |
| | | software is up to date |
| ERR CAN BEO HYDRO | | software is up to date. |
| | | |
| | The VDM detects a low value of | Chooly the hettery status |
| ERR_SISIEM_VOLIAGE_ | The VDM detects a low voltage | Check the battery status |
| LOW | | and inspect the power |
| | | cables and fuses to ensure |
| | | they are functioning |
| EDD EMEDOENOV STOD | | |
| | Emergency stop activated | Inspect all emergency stop |
| TRIGGERED | during autonomous mode. | buttons to ensure none of |
| | | them are pressed. |
| ERR_EMERGENCY_STOP_ | Emergency stop not ready for | Inspect all emergency stop |
| NOI_READY | autonomous mode | buttons to ensure they are |
| | | not pressed. Additionally, |
| | | check the cabling for each |
| | | emergency stop to confirm |
| | | proper connections. |
| | Bumper emergency sensor | Inspect the bumper to see |
| BUMPER_IRIGGERED | active | If it is pressed in. |
| | _ | Additionally, check if any of |
| ERR_EMERGENCY_ | Bumper emergency sensor | the sensors are defective or |
| BUMPER_NOT_READY | active or not present | If the cables are loose or |
| | | |
| | Obstacle detected | Ensure there is no object in |
| TRIGGERED | | front of the tractor. Also, |
| | | check that the obstacle |
| | | detection system is clean, |
| | | dry, and free of dust. |
| ERR_OBSTACLE_DETECT_ | Obstacle detection not ready | verify that there is no |
| NOT_READY | for autonomous mode | object obstructing the front |
| | | of the tractor and ensure |
| | | the obstacle detection |
| | | system is clean, dry, and |
| | | free of dust. Additionally, |
| | | check the cabling for the |
| | | obstacle detection system |
| | | and confirm the status LED |
| | | is functioning correctly. |
| ERR_OBSTACLE_DETECT_ | Obstacle detection error | Inspect the obstacle |
| ERKOR | | detection cabling for any |
| | | damage or loose |
| | | connections, and verify the |
| | | status of the LED to ensure |
| | | it is functioning properly. |
| ERR_NO_GPS | No or poor GPS signal | Inspect the GPS system for |
| | | any errors and ensure there |

| | | are no obstructions |
|--|--|---|
| | | blocking its signal |
| | | reception. |
| ERR WRITING ERROR | Changing parameters during | Go out autonomous mode |
| DURING AUTONOMOUS | Autonomous is not allowed | and try again |
| ERR BRAKE ERROR | 2nd brake lock sensor fault | Check the brake cables, |
| | | from the foot pedal to the |
| | | brake module, to ensure |
| | | they are tight, intact, and |
| | | free of excessive play. |
| ERR_BRAKELOCKED | Brake locked not ready for | Release brake lock. |
| | autonomous mode | Check cabling |
| ERR_EMERGENCY_BRAKE_ | Emergency brake active | Investigate the cause of the |
| ENGAGED | | emergency brake being |
| | | active and check the |
| | | construction for any issues |
| | | that may be triggering it. |
| ERR_NOT_CALIBRATED | System not calibrated | Refer to the manual for the |
| | | step-by-step instructions |
| | | to calibrate the system. |
| ERR_MAX_LINE_DEVIATION | The vehicle has gone beyond | Reduce the speed in the |
| | the maximum permissible line | corners and check the |
| | deviation during autonomous | steering settings in the GPS |
| | mode | system to ensure they are |
| | | properly configured. |
| ERR_SEQUENCER_TIMEOUT | Internal error (sam) | Contact iQuus or your local |
| | | |
| | | dealer |
| ERR_STEERING_PASSIVE_ | Guidance vector error of | dealer Check guidance vector |
| ERR_STEERING_PASSIVE_ PROXIED | Guidance vector error of steering system | dealer Check guidance vector settings |
| ERR_STEERING_PASSIVE_ PROXIED ERR_STARTUP | Guidance vector error of steering system System Boot (No Error) | dealer Check guidance vector settings System startup |
| ERR_STEERING_PASSIVE_ PROXIED ERR_STARTUP | Guidance vector error of steering system System Boot (No Error) | dealer Check guidance vector settings System startup notifications: No errors |
| ERR_STEERING_PASSIVE_ PROXIED ERR_STARTUP ERR_READY | Guidance vector error of steering system System Boot (No Error) System ready for use | dealer Check guidance vector settings System startup notifications: No errors detected, this is just |
| ERR_STEERING_PASSIVE_ PROXIED ERR_STARTUP ERR_READY | Guidance vector error of steering system System Boot (No Error) System ready for use | dealer Check guidance vector settings System startup notifications: No errors detected, this is just informational. |
| ERR_STEERING_PASSIVE_ PROXIED ERR_STARTUP ERR_READY ERR_INITIALIZATION_FAILED | Guidance vector error of steering system System Boot (No Error) System ready for use System initialization failed | dealer Check guidance vector settings System startup notifications: No errors detected, this is just informational. Contact iQuus or your local |
| ERR_STEERING_PASSIVE_ PROXIED ERR_STARTUP ERR_READY ERR_INITIALIZATION_FAILED | Guidance vector error of steering system System Boot (No Error) System ready for use System initialization failed | dealer Check guidance vector settings System startup notifications: No errors detected, this is just informational. Contact iQuus or your local dealer |
| ERR_STEERING_PASSIVE_ PROXIED ERR_STARTUP ERR_READY ERR_INITIALIZATION_FAILED ERR_EMERGENCY_BRAKE_ | Guidance vector error of steering system System Boot (No Error) System ready for use System initialization failed Emergency brake is not ready | dealer Check guidance vector settings System startup notifications: No errors detected, this is just informational. Contact iQuus or your local dealer Turn the tractor off and on |
| ERR_STEERING_PASSIVE_ PROXIED ERR_STARTUP ERR_READY ERR_INITIALIZATION_FAILED ERR_EMERGENCY_BRAKE_ NOT_READY | Guidance vector error of steering system System Boot (No Error) System ready for use System initialization failed Emergency brake is not ready for autonomous mode | dealerCheck guidance vectorsettingsSystem startupnotifications: No errorsdetected, this is justinformational.Contact iQuus or your localdealerTurn the tractor off and onagain after approximately 1minute. |
| ERR_STEERING_PASSIVE_ PROXIED ERR_STARTUP ERR_READY ERR_INITIALIZATION_FAILED ERR_EMERGENCY_BRAKE_ NOT_READY | Guidance vector error of steering system System Boot (No Error) System ready for use System initialization failed Emergency brake is not ready for autonomous mode | dealerCheck guidance vectorsettingsSystem startupnotifications: No errorsdetected, this is justinformational.Contact iQuus or your localdealerTurn the tractor off and onagain after approximately 1minute. Then, check the |
| ERR_STEERING_PASSIVE_ PROXIED ERR_STARTUP ERR_READY ERR_INITIALIZATION_FAILED ERR_EMERGENCY_BRAKE_ NOT_READY | Guidance vector error of steering system System Boot (No Error) System ready for use System initialization failed Emergency brake is not ready for autonomous mode | dealerCheck guidance vector settingsSystem startup notifications: No errors detected, this is just informational.Contact iQuus or your local dealerTurn the tractor off and on again after approximately 1 minute. Then, check the movement and condition of the brake and brake applace |
| ERR_STEERING_PASSIVE_ PROXIED ERR_STARTUP ERR_READY ERR_INITIALIZATION_FAILED ERR_EMERGENCY_BRAKE_ NOT_READY | Guidance vector error of steering system System Boot (No Error) System ready for use System initialization failed Emergency brake is not ready for autonomous mode | dealerCheck guidance vectorsettingsSystem startupnotifications: No errorsdetected, this is justinformational.Contact iQuus or your localdealerTurn the tractor off and onagain after approximately 1minute. Then, check themovement and condition ofthe brake and brake cables |
| ERR_STEERING_PASSIVE_ PROXIED ERR_STARTUP ERR_READY ERR_INITIALIZATION_FAILED ERR_EMERGENCY_BRAKE_ NOT_READY | Guidance vector error of steering system System Boot (No Error) System ready for use System initialization failed Emergency brake is not ready for autonomous mode | dealerCheck guidance vectorsettingsSystem startupnotifications: No errorsdetected, this is justinformational.Contact iQuus or your localdealerTurn the tractor off and onagain after approximately 1minute. Then, check themovement and condition ofthe brake and brake cablesto ensure they arefunctioning property |
| ERR_STEERING_PASSIVE_ PROXIED ERR_STARTUP ERR_READY ERR_INITIALIZATION_FAILED ERR_EMERGENCY_BRAKE_ NOT_READY | Guidance vector error of steering system System Boot (No Error) System ready for use System initialization failed Emergency brake is not ready for autonomous mode | dealerCheck guidance vectorsettingsSystem startupnotifications: No errorsdetected, this is justinformational.Contact iQuus or your localdealerTurn the tractor off and onagain after approximately 1minute. Then, check themovement and condition ofthe brake and brake cablesto ensure they arefunctioning properly. |
| ERR_STEERING_PASSIVE_ PROXIED ERR_STARTUP ERR_READY ERR_INITIALIZATION_FAILED ERR_EMERGENCY_BRAKE_ NOT_READY | Guidance vector error of steering system System Boot (No Error) System ready for use System initialization failed Emergency brake is not ready for autonomous mode | dealerCheck guidance vectorsettingsSystem startupnotifications: No errorsdetected, this is justinformational.Contact iQuus or your localdealerTurn the tractor off and onagain after approximately 1minute. Then, check themovement and condition ofthe brake and brake cablesto ensure they arefunctioning properly.Check the wiring of thenower plug for any loose |
| ERR_STEERING_PASSIVE_ PROXIED ERR_STARTUP ERR_READY ERR_INITIALIZATION_FAILED ERR_EMERGENCY_BRAKE_ NOT_READY ERR_FILTER_MSGS_ TIMEOUT | Guidance vector error of steering system System Boot (No Error) System ready for use System initialization failed Emergency brake is not ready for autonomous mode | dealerCheck guidance vectorsettingsSystem startupnotifications: No errorsdetected, this is justinformational.Contact iQuus or your localdealerTurn the tractor off and onagain after approximately 1minute. Then, check themovement and condition ofthe brake and brake cablesto ensure they arefunctioning properly.Check the wiring of thepower plug for any looseconnections or damage. If |
| ERR_STEERING_PASSIVE_ PROXIED ERR_STARTUP ERR_READY ERR_INITIALIZATION_FAILED ERR_EMERGENCY_BRAKE_ NOT_READY ERR_FILTER_MSGS_ TIMEOUT | Guidance vector error of steering system System Boot (No Error) System ready for use System initialization failed Emergency brake is not ready for autonomous mode | dealerCheck guidance vectorsettingsSystem startupnotifications: No errorsdetected, this is justinformational.Contact iQuus or your localdealerTurn the tractor off and onagain after approximately 1minute. Then, check themovement and condition ofthe brake and brake cablesto ensure they arefunctioning properly.Check the wiring of thepower plug for any looseconnections or damage. If |
| ERR_STEERING_PASSIVE_ PROXIED ERR_STARTUP ERR_READY ERR_INITIALIZATION_FAILED ERR_EMERGENCY_BRAKE_ NOT_READY ERR_FILTER_MSGS_ TIMEOUT | Guidance vector error of steering system System Boot (No Error) System ready for use System initialization failed Emergency brake is not ready for autonomous mode | dealerCheck guidance vectorsettingsSystem startupnotifications: No errorsdetected, this is justinformational.Contact iQuus or your localdealerTurn the tractor off and onagain after approximately 1minute. Then, check themovement and condition ofthe brake and brake cablesto ensure they arefunctioning properly.Check the wiring of thepower plug for any looseconnections or damage. Ifthe issue persists, contact |
| ERR_STEERING_PASSIVE_ PROXIED ERR_STARTUP ERR_READY ERR_INITIALIZATION_FAILED ERR_EMERGENCY_BRAKE_ NOT_READY ERR_FILTER_MSGS_ TIMEOUT | Guidance vector error of steering system System Boot (No Error) System ready for use System initialization failed Emergency brake is not ready for autonomous mode | dealerCheck guidance vectorsettingsSystem startupnotifications: No errorsdetected, this is justinformational.Contact iQuus or your localdealerTurn the tractor off and onagain after approximately 1minute. Then, check themovement and condition ofthe brake and brake cablesto ensure they arefunctioning properly.Check the wiring of thepower plug for any looseconnections or damage. Ifthe issue persists, contactiQuus or your local dealerfor further assistance |
| ERR_STEERING_PASSIVE_ PROXIED ERR_STARTUP ERR_READY ERR_INITIALIZATION_FAILED ERR_EMERGENCY_BRAKE_ NOT_READY ERR_FILTER_MSGS_ TIMEOUT | Guidance vector error of steering system System Boot (No Error) System ready for use System initialization failed Emergency brake is not ready for autonomous mode Internal CANbus communication error | dealerCheck guidance vector settingsSystem startup notifications: No errors detected, this is just informational.Contact iQuus or your local dealerTurn the tractor off and on again after approximately 1 minute. Then, check the movement and condition of the brake and brake cables to ensure they are functioning properly.Check the wiring of the power plug for any loose connections or damage. If the issue persists, contact iQuus or your local dealerContact iQuus or your local dealer |
| ERR_STEERING_PASSIVE_ PROXIED ERR_STARTUP ERR_READY ERR_INITIALIZATION_FAILED ERR_EMERGENCY_BRAKE_ NOT_READY ERR_FILTER_MSGS_ TIMEOUT ERR_API_LEVEL | Guidance vector error of steering systemSystem Boot (No Error)System ready for useSystem initialization failedEmergency brake is not ready for autonomous modeInternal CANbus communication errorInternal communication error | dealerCheck guidance vector settingsSystem startup notifications: No errors detected, this is just informational.Contact iQuus or your local dealerTurn the tractor off and on again after approximately 1 minute. Then, check the movement and condition of the brake and brake cables to ensure they are functioning properly.Check the wiring of the power plug for any loose connections or damage. If the issue persists, contact iQuus or your local dealerContact iQuus or your local dealer |

| ERR_STEERING_LOCKED | Steering system is locked | Unlock the automatic steering by pressing the designated button on the tractor or within the GPS system. |
|---------------------------------|---|--|
| ERR_SIEERING_PASSIVE | position | This message is reset every 30 seconds by the iQuus system. If the error is not cleared, please contact iQuus or your local dealer for assistance. |
| ERR_VEHICLE_NOT_READY | Vehicle not ready for autonomous mode | Ensure that the tractor handbrake is not engaged and the vehicle direction is set to forward. For additional tractor-specific checks, refer to the Quick Start manual. |
| ERR_ROADSWITCH | Roadswitch failure | Verify if the roadswitch is stuck, and inspect the cabling for any issues. |
| ERR_BRAKE_ACTUATOR_ ERROR | Brake actuator failure | Contact iQuus or your local dealer |
| ERR_ISO_DTC | Isobus interference | Check the ISOBUS notifications on the tractor or GPS screen for any alerts or messages. |
| ERR_TOO_LONG_IN_ CURVE_STATE | The iQuus system remains stuck in "curve" status even though the vehicle is already moving straight. | Check bend settings and otherwise contact iQuus or your local dealer |
| ERR_LIDAR_SELECT_PIN1_ ERROR | Lidar selection pin 1 failure | Check Lidar cabling |
| ERR_LIDAR_SELECT_PIN2_ ERROR | Lidar selection pin 2 failure | Check Lidar cabling |
| ERR_LIDAR_SELECT_PIN3_ ERROR | Lidar selection pin 3 failure | Check Lidar cabling |
| ERR_LIDAR_OK_ERROR | Lidar OK pin failure | Check Lidar cabling |
| ERR_REMOTE_CONTROL_ ERROR | Remote control malfunction (multiple buttons active at the same time) | Check remote control and receiver cabling |
| ERR_HITCH_TIMEOUT | Hitch does not reach the set value or does not reach the set time | Check if the time set in the list of actions is too short and verify whether the hitch is locked in the tractor settings. |
| ERR_SPEED_TIMEOUT | The tractor does not reach the set speed. | Ensure the tractor's wheels are not slipping, and engage the 4WD if available. |

| | | Also, inspect the tractor's |
|-----------------------------------|---|--|
| ERR_RPM_TIMEOUT | The tractor does not reach the value for the set speed or does | Check if the time set in the list of actions is too short, and verify whether a limit is |
| | not reach it within the set time | set in the tractor. |
| ERR_VEHICLE_NOT _READY_WARNING | Vehicle is not ready for aotonomous mode due to locked or unconfigured options | Inspect the hydraulics, hitch, speed lock, and ensure the tractor's direction is correctly selected. Refer to the quick start manual for additional tractor-specific checks. |
| ERR_EXTENDED_OUTPUT_ TIMEOUT | Additional implement output value not achieved within the set time. | Verify that the implement outputs are correctly configured, and check the time and function settings. |
| ERR_LIDAR_HEIGHT_ | Front hitch is not at the correct | Adjust the front hitch height |
| MISMATCH | height for the correct | to the correct range, |
| | operation of the Lidar. | between 10% and 50%, |
| | | until the message is |
| ERR LIDAR SELECT1 | Lider select nin 1 connection | Check Lider cabling |
| | lost | |
| ERB LIDAR SELECT2 | Lidar select pin 2 connection | Check Lidar cabling |
| OPENLOAD | lost. | |
| ERR_LIDAR_SELECT3_ | Lidar select pin 3 connection | Check Lidar cabling |
| OPENLOAD | lost. | |
| ERR_SEATSWITCH_NOT_ READY | Seat switch malfunction | Inspect the seat switch cabling for any damage or loose connections. |
| ERR_PTO_TIMEOUT | PTO shaft does not engage within the stipulated time | Check if the PTO is locked or defective |
| ERR_BRAKE_ARMED_ | Brake position sensor | Check cabling and |
| SENSOR_ERROR | malfunction | otherwise contact iQuus or your local dealer |
| ERR_PARAM | Something went wrong with the retrieval of a parameter from the VDM. | Ensure that the VDM is turned on and verify that its version is compatible with the tablet's version. |
| ERR_EXTERNAL_ISOBUS | A user-defined error occurred on the isobus. | Based on the defined errors, review each error and investigate its possible causes. |
| ERR_REQUEST_SPEED_TO_ HIGH | Requested speed too high | Reduce speed request in list of set actions or contact iQuus or local dealer to adjust this setting (where possible and allowed) |